

Work Order ID 160751

Wednesday, May 03, 2017 12:56:37 PM

160751

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Item ID: D412-760-211 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Baggage Compartment Protector Floor & Walls
Start Date: 5/5/2017 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 5/10/2017 Req'd Qty: 2.00 ***2*** Customer:
Reference: SCHEDULED/C

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130						DAS 27 9-89			
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-211 Location:FG040 <i>Sold</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
140							DAS 21 9-89		MAY 12 2017
QC	Memo	0.20							
Quality Control									
							DAS 21 9-89		MAY 12 2017

Picklist Print

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Work Order ID: 160751

160751

Parent Item: D412-760-211

D412-760-211

Parent Item Name: Baggage Compartment Protector Floor & Walls

Start Date: 5/5/2017

Required Date: 5/10/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.10.17 AS PER ECN 12-652 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3628-1		Manufactured	No			110	Each	406.0000	36	72			

D3628-1

Washer, Cupped

DAS
9
9-89 CB

**

DA
2
9-89

MAY 10 2017

Location

Loc Qty

Loc Code

FG 10
83587 10
ST043 146
151898 146
ST051A 250
151898 250

D3876-1

Manufactured No

110

Each

0.0000

1

2

D3876-1

Protector -RH Fwd Wall

DAS
9
9-89 CB

**

160756

DAS
27
9-89

MAY 10 2017

D3876-3

Manufactured No

110

Each

0.0000

1

2

D3876-3

Protector - Fwd Wall

DAS
9
9-89 CB

**

160754

DAS
27
9-89

MAY 10 2017

D3876-5

Manufactured No

110

Each

0.0000

1

2

D3876-5

Protector - LH Wall

DAS
9
9-89 CB

**

160755

DAS
27
9-89

MAY 10 2017

D3876-7

Manufactured No

110

Each

0.0000

1

2

D3876-7

Protector - Aft Wall

DAS
9
9-89 CB

**

160752

DAS
27
9-89

MAY 10 2017

D3876-11

Manufactured No

110

Each

0.0000

1

2

D3876-11

Protector - Floor

DAS
9
9-89 CB

**

160757

DAS
27
9-89

MAY 10 2017

Picklist Print

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Work Order ID: 160751

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Parent Item: D412-760-211

D412-760-211

Parent Item Name: Baggage Compartment Protector Floor & Walls

Start Date: 5/5/2017

Required Date: 5/10/2017

Start Qty: 2.00

Required Qty: 2.00

D3876-9 Manufactured No

110 Each

0.0000 1 2

D3876-9

Protector - RH Aft Wall

**

160753

DAS 6 27 MAY 10 2017

D3876-13 Manufactured No

110 Each

0.0000 1 2

D3876-13

Protector - Door

**

160758

DAS 6 27 MAY 10 2017

D3952-1 Manufactured No

110 Each

4.0000 1 2

D3952-1

Placard

**

DAS 6 27 MAY 10 2017

Location

Loc Qty

Loc Code

ST060

4

151978

4

10/27/2017

2

MS27039-1-04 Purchased No

110 Each

123.0000 36 72

MS27039-1-04

Screw

**

DAS 6 27 MAY 10 2017

Location

Loc Qty

Loc Code

ST281

123

m135910

23

m137371

100

24 48

80-004-2-6 Purchased No

110 Each

509.0000 36 72

80-004-2-6

Insert

**

DAS 6 27 MAY 10 2017

Location

Loc Qty

Loc Code

ST584

509

124720

509

72

Qty -111	Qty -113	Part Number	Description
X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
1		D3935-1	LH PYLON PROTECTOR
1		D3935-2	RH PYLON PROTECTOR
	1	D3935-3	LH PYLON PROTECTOR
	1	D3935-4	RH PYLON PROTECTOR
14	14	D3942-1	ANGLE
10	10	D3942-3	CLIP
4	4	MS27039-4-10	SCREW
6	6	MS27039-4-14	SCREW
6	6	MS27039-5-08	SCREW
8	8	MS27039-5-12	SCREW

Qty -211	Qty -213	Qty -215	Qty -217	Part Number	Description
X				D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
	X			D412-760-213	BAGGAGE COMPARTMENT CEILING PROTECTOR KIT
		X		D412-760-215	CARGO FLOOR PROTECTOR KIT
			X	D412-760-217	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
36	7	8		D3628-1	CUPPED WASHER
			43	D3628-5	CUPPED WASHER
1				D3876-1	RH FORWARD WALL PROTECTOR
1				D3876-3	FORWARD WALL PROTECTOR
1				D3876-5	LH WALL PROTECTOR
1				D3876-7	AFT WALL PROTECTOR
1				D3876-9	RH AFT WALL PROTECTOR
1		1		D3876-11	FLOOR PROTECTOR
1				D3876-13	DOOR PROTECTOR
1		1		D3952-1	PLACARD
			1	D3952-3	PLACARD
	1			D4438-1	CEILING PROTECTOR
			1	D4640-1	RH FWD WALL PROTECTOR
			1	D4640-3	FORWARD WALL PROTECTOR
			1	D4640-5	LH WALL PROTECTOR
			1	D4640-7	AFT WALL PROTECTOR
			1	D4640-9	RH AFT WALL PROTECTOR
			1	D4640-11	FLOOR PROTECTOR
			1	D4640-13	DOOR PROTECTOR
			1	D4640-15	CEILING PROTECTOR
36		8	36	80-004-2-6	INSERT
	7		7	80-004-2-8	INSERT
36		8	36	MS27039-1-04	SCREW
	7		7	MS27039-1-05	SCREW
	3		3	MS27039-1-10	SCREW
	6		6	NAS1149F0363P	WASHER (AN960-10)

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Item ID: D412-760-211

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Baggage Compartment Protector Floor & Walls

Start Date: 5/5/2017 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/10/2017 Req'd Qty: 2.00

2

Customer:

Reference: SCHEDULED/C

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

MAY 03 2017

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D412-760	G

3

MAY 08 2017

100

Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D412-760-211
CHG 001

CB

2

MAY 08 2017

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.06

Quality Control



Department of Transport

Supplemental Type Certificate

This approval is issued to:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario
Canada K6A 1K7

Number: SH07-37

Issue No.: 3

Approval Date: June 29, 2007

Issue Date: July 28, 2010

Responsible Office:

Prairie and Northern

Aircraft/Engine Type or Model:

BELL 205A, 205A-1, 205B, 212, 214B, 214B-1, 412, 412 CF,
412 EP

Canadian Type Certificate or Equivalent:

BELL 205B H-104
BELL 214B, 214B-1 H-80
BELL 212, 412, 412 CF, 412 EP H-86
BELL 205A, 205A-1 H1SW

Description of Type Design Change:

Interior Protector Kits

**Installation/Operating Data,
Required Equipment and Limitations:**

Manufacture of the Interior Protector Kits must be in accordance with Dart Aerospace Ltd.
MDL-D412-760, Revision G, dated December 2, 2009, or later approved revision.

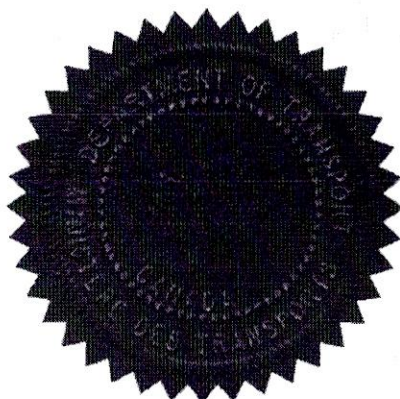
Installation of the Interior Protector Kits must be in accordance with Dart Aerospace Ltd.
IIN-D412-760, Revision E, dated December 2, 2009, or later approved revision.

Maintenance of the Interior Protector Kits must be in accordance with the Transport Canada accepted
Dart Aerospace Ltd. ICA-D412-760, Revision 4, dated December 2, 2009, or later Transport Canada
accepted revisions.

Basis of Certification:

The basis of certification for affected areas is CFR 14, Part 29, up to and including Amendment 29-47.

— End —



Conditions: This approval is only applicable to the type/model of aeronautical product specified therein.
Prior to incorporating this modification, the installer shall establish that the interrelationship between this
change and any other modification(s) incorporated will not adversely affect the airworthiness of the
modified product.

Greg Oucharek
For Minister of Transport